

# CELANYL® B2 W GF20 NC 1102/1

## Thermal properties

Temp. of deflection under load, 1.8 MPa	204 °C	ISO 75-1/-2
Temp. of deflection under load, 0.45 MPa	218 °C	ISO 75-1/-2

## Other properties

Density	1260 kg/m <sup>3</sup>	ISO 1183
---------	------------------------	----------

## Injection

Drying Temperature	80 - 90 °C
Drying Time, Dehumidified Dryer	4 - 8 h
Processing Moisture Content	0.15 %
Max. mould temperature	60 - 80 °C

---